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Accreditation no. 19898

# LATTICE BOOM CRAWLER CRANE

Annual Report

C & C Construction Services

Address

1 Sir Henry Parkes Avenue

**MEDOWIE** 

State NSW

Postcode 2318

ABN 82 780 055 822 Representative Mr Peter Riters

**Phone** 02 4982 8257

**Email** priters@cccs.net.au

MakeKobelcoModelCKE 2500-2Serial NumberJD04-02714Plant NumberFCS061Year of Manufacture2013Design Registration NumberQ22828

Plant Registration MC6-210232/17/0

Max Load250000Upper Hours5285



Country where assessedAustraliaStateNSWOperators Manual in EnglishYesLog BookYes

Crane Safety Manual No

Assessed By Troy Kiem Company A1 Crane Inspections

Reg. No. NSW1082 Address P O Box 414 KURRI KURRI

Phone0425 384 091StateNSWEmaila1craneinspections@gmail.comPostcode2327

Initital Inspection Date 11/09/2017 Issued Date 12/09/2017

**Expiry Date** 14/10/2018

### Conforms to Checklist Yes

This report is confirmation that the crane has undergone an annual inspection to the appropriate standard and is considered safe for continued operation at time of inspection.

### **Actions Required - NA**

Accredited for compliance with ISO/IEC 17020

NATA is a signatory to the ILAC Mutual Recognition Arrangement for the mutual recognition of the equivalence of testing, medical testing, calibration and inspection reports

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### **BOOM AND ATTACHMENTS**

Boom Base Section Boom Foot Pins and Bushings Boom Inserts Boom Point Section Point Shaft and Sheaves Boom Point Guard Idler Sheaves Boom Hoist Limit Suspension Cables / Rods Intermediate Suspension Cable Rollers - Guards Mast - Upper Spreader Backstops Gantry Lower Spreader Boom Angle Indicator Boom Base Sheave Jib Base Section Jib Point Section Jib Inserts Jib Struts Jib Suspension Cables Fairlead Tag Line Winder Luffing Jib(s) Heavy Lift Attachments Anemometer	OK OK OK OK OK OK OK OK OK N/A N/A N/A N/A N/A N/A N/A
Boom Head	OK
Rooster Sheave	OK

Extension / Fly HOOK BLOCKS

Description 1 x Aux hook attached Manufacturers Identification OK - 174a00007f1

Safety Latches OK
Sheaves and Bearings N/A
Swivel OK
Branded WLL OK - 13.5t
Branded with Weight (Tare) OK - 450kgs

HOOK BLOCKS No. 2

Description 1 x main hook attached

Manufacturers Identification OK - JJ73A11F2

Safety Latches
OK
Sheaves and Bearings
OK - 3
Swivel
OK
Branded WLL
OK - 70t
Branded with Weight (Tare)
OK - 1200kgs

### Additional Comments on Boom and Attachments

All items marked OK either functioned and/or appeared Satisfactory. No previously recorded faults.

N/A

### **REVOLVING FRAME AND CABIN**

# Additional Comments on Revolving Frame and Cabin

### **SLEW SYSTEM**

Slew Transmission & Oil Level OK - Oil level internal, service records should confirm.

Leaks OK

Swing Brake OK - Internal.

Lock Valve(s)OKHouse LockOKSlew PinionOKSlew GearOKSlewing RingOK

Base Weld OK - Visually checked whilst loaded.

Smooth Operation OK

Slew Bolts OK - Visually checked whilst loaded.

Excessive Bearing Play OK - No movement detected.

Excessive Backlash OK
Electrical Swivel N/A
Roller Path N/A
Roller Circle N/A
Hook Rollers N/A
Slewing Rim N/A

### Additional Comments on Slew System

All items marked OK either functioned and/or appeared Satisfactory. No previously recorded faults.

## REAR DRUMSHAFT (HOIST) WINCH

Winch Condition & Oil Level OK - Oil level internal, service records should confirm.

Clutch Assembly N/A
Clutch Band and Linings N/A
Cylinder and Swivel N/A

Brake Band and Lining OK - Internal.

Brake Control Linkage N/A
Operating Cylinder(s) N/A
Drum Locking Pawl Mechanism OK
Clutch Drum(s) N/A
Lagging N/A

Wire Rope OK - Laying well. Visually checked wear.

Planetary Drum and Pinions N/A
Planetary Band and Lining N/A
Operating Cylinder(s) N/A
Brake Control Linkage N/A
Gear Case Seal(s) N/A

### Additional Comments on Rear Drumshaft (Hoist) Winch

### MAIN HOIST ASSEMBLY WINCH

Winch Condition & Oil Level OK - Oil level internal, service records should confirm.

Clutch Assembly N/A
Clutch Band and Linings N/A
Cylinder and Swivel N/A
Planetary Band and Lining N/A

Brake Band and Lining OK - Internal.

Pawls and Linkage OK Operating Cylinder(s) N/A

Drums and Wire rope OK - Shinko style

Boom Hoist Chaincase N/A Shaft Assembly N/A

### Additional Comments on Main Hoist Assembly Winch

All items marked OK either functioned and/or appeared Satisfactory. No previously recorded faults.

### **AUXILIARY HOIST ASSEMBLY WINCH**

Winch Condition & Oil Level OK - Oil level internal, service records should confirm.

Clutch Assembly N/A
Clutch Band and Linings N/A
Cylinder and Swivel N/A
Planetary Band and Lining N/A

Brake Band and Lining OK - Internal.

Pawls and Linkage OK
Operating Cylinder(s) N/A

Drums and Wire rope OK - Shinko style

Boom Hoist Chaincase N/A Shaft Assembly N/A

### Additional Comments on Auxiliary Hoist Assembly Winch

All items marked OK either functioned and/or appeared Satisfactory. No previously recorded faults.

### THIRD DRUM ASSEMBLY WINCH - NA

### **HYDRAULIC SYSTEM**

Additional Comments on Hydraulic System
All items marked OK either functioned and/or appeared Satisfactory. No previously recorded faults.

### **AIR SYSTEMS - NA**

### **ELECTRICAL SYSTEMS**

OK
OK
OK
OK
N/A
OK

Additional Comments on Electrical Systems
All items marked OK either functioned and/or appeared Satisfactory. No previously recorded faults.

### **DRIVE SYSTEM**

Radiator & Coolant Level	OK
Radiator Hoses	OK
Fan	OK
Fan Guard	OK
Oil Cooler(s)	OK
Fuel Lines	OK
Throttle	OK
Engine Oil Pressure & Oil Level	OK
Engine Mounts	OK
Power Transmission Belts	N/A
Muffler / Spark Arrestor	OK
Abnormal Engine Noises	OK
Fuel Tank & Diesel Level	OK
Engine Warning System	OK
Drive Coupling	OK
Pump Drives	OK
Pump Disconnects (PTO)	N/A

# Additional Comments on Drive System

### **CRAWLER INSPECTION**

Connecting Bolts Drive Sprockets Idler Sprockets Crawler Rollers Pins and Bushings Roller Guards Rail Assembly Track Adjuster Tension Spring Assembly Track Shoes Propel Chains Propel Clutch Shaft Clutch Drum(s) Clutch Assembly Band and Lining Cylinders and Swivel Bevel Gears Vertical Propel Shaft Horizontal Propel Shaft Noutboard Propel Shafts Propel Shaft Extension Steering Assembly Brake Drums Crawler Brake Assembly Name of the proper of the pr	00000000000000000000000000000000000000
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# Additional Comments on Crawler Inspection

### **FUNCTIONAL TESTS - MAIN WINCH**

Load Chart Reference Number C.M.N Printed Chart - No Load OK

	Printed Chart	Rated Capacity Indicator
Boom Angle, deg	N/A	N/A
Boom Length, m	48.00	48.00
Radius, m	42.00	42.00
Load, kg	13,700.00	13,700.00

RCI Load Charts 75%

Load Chart Reference Number Rated Load in Stability

C.M.N

OK - Unable to reach full cutout due to weights available.

	Rated Capacity Indicator	Measured
Radius, m	42.10	42.00
Load, kg	10,900.00	10,710.00

Line Pull Test OK - 10710 + hook weight and rigging = 12t approx

	Rated Capacity Indicator	Measured
Load, kg	10,900.00	10,710.00

Winch Brake Test OK

	Rated Capacity Indicator	Measured
Load, kg	10,900.00	10,710.00

Overload Warning Lights and Alarms OK

### Additional Comments on Functional Tests - Main Winch

RCL and the RCI accuracy confirmed within acceptable tolerances. available test weights didn't exceed the lowest MRC. Accuracy of the RCL and load chart confirmed.

### **FUNCTIONAL TESTS - AUXILIARY WINCH**

Load Chart Reference Number Rated Load in Stability

C.M.N OK

	Rated Capacity Indicator	Measured
Radius, m	40.20	40.20
Load, kg	11,500.00	10,710.00

Line Pull Test

OK - 10710 + hook weight and rigging = 11t approx

	Rated Capacity Indicator	Measured
Load, kg	11,500.00	10,710.00

Winch Brake Test

OK

	Rated Capacity Indicator	Measured
Load, kg	11,500.00	10,710.00

Overload Warning Lights and Alarms

OK

### Additional Comments on Functional Tests - Auxiliary Winch

RCL and the RCI accuracy confirmed within acceptable tolerances. available test weights didn't exceed the lowest MRC. Accuracy of the RCL and load chart confirmed.

### **CRACK INSPECTION**

No Cracks Detected

OK - No current NDT report found.

### Additional Comments on Crack Inspection

Annual independent third party VISUAL inspection completed. Crack inspection carried out during and after the load testing. No visible or previously recorded cracks found.

### ADDITIONAL ANNUAL INSPECTIONS STIPULATED BY THE MANUFACTURER

Note

OK - Service History (Available). Log book-Pre/Start entries available (Located in the crane cabin: previously logged faults). This report is: Prepared for the date of inspection: Not confirming all global standards: Not a pre-purchase report. No responsibil

# **APPENDICES** CRANE



Model

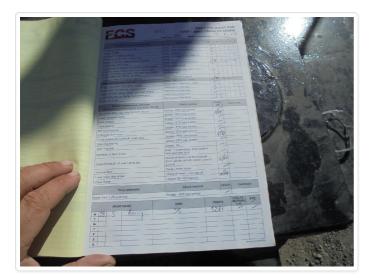


Serial Number



**Upper Hours** 

### **ASSESSMENT**



Log Book

### **BOOM AND ATTACHMENTS**



Manufacturers Identification



Manufacturers Identification Suggested Hazard striping be installed. Operator was rectifying.

### **FUNCTIONAL TESTS - MAIN WINCH**



Load Chart Reference Number



Rated Load in Stability - Load RCI



Rated Load in Stability - Load Measured



Farrelly Construction Services

INSPECTED BY:

# **Farrelly Construction Services** ABN 19 136 719 394 **PO BOX 284**

**RUTHERFORD, NSW, 2320** Phone: 02 4932 4771

Email: admin@fpcs.com.au Website: www.fpcs.com.au

0.0368

FC2 SERVICE REPO	KI			Ser	vice No.	1 0300	
CUSTOMER: COSAR				MACHINE MAKE: YOBE 400 MODEL: CXE2500-2			
CONTACT PHONE:				HOLOGO			
CONTROL CONTROL	0× p0	-17	ALAT	HOUR METER:	TAL	4	
	OK 60	LEW	RGEN		OK POTENTIAL	'M'	
A. General Maintenance - Visual Inspection	1 2	3	Comments	D. Last Filter Change Date	1 2 3	Comments	
1 Oil Leaks	1			30 Engine	2		
2 ROPS Protection	1			31 Fuel	7		
3 Main Frame	1			32 Hydrostatic	/		
4 Boom Arms	8			33 Air Primary	3		
5 Bob Tach (wedges & linkage)	- 43			34 Air Secondary			
6 Tyre/Track Condition	1		•				
7 Axles (Leaks)				E. Cooling System	1 2 3	Comments	
(19)				35 Check Coolant Level	1		
3. Operational Checks	1 2	3	Comments	36 Fan Blade Condition (if applic)	25.		
8 Throttle	1			37 Hose Connections	-		
9 Pedal Linkage & Auxillary				38 Water Pump (leaks)	2		
Steering Creep (return to Neutral)	×1,						
11 Exhaust Smoke	30			F. Roll Up Cab	1 2 3	Comments	
12 Check Preheaters	1			39 Check Pump Mount		Comments	
13 Indicator Lights	1			40 Check Steer Bolts			
a Hydro Filter	1989			41 Check for Leaks			
Engine Oil Pressure	1						
Engine Temperature	1			G. Cylinder Check	1 2 3	C	
d Alternator Charge	6			42 Check Lift/Tilt Cylinders For Leaks	1 2 3	Comments	
e Hourmeter	/			43 Check Bucket Cylinder For Leaks			
Check Ignition Switch	1			44 Check Hoses For Wear			
15 Fuel Gauge	1			theck hoses for wear			
16 Lights	800			II Sofoto Charle			
				H. Safety Check	1 2 3	Comments	
General Maintenance	1 2	3	Comments	45 Seat Bar Operation 46 Lift & Tilt Pedal Locks			
7 Check Engine Oil Level	1			46 Lift & Tilt Pedal Locks 47 Parking Brake			
18 Check Engine Oil Leaks	1			48 Lift Override Valve			
9 Alternator (check mount)	1			49 Seat Belts (damage/latch operation)			
10   Check Alternator Belt	1			50 ROPS Fasteners Secure			
1 Check Angle Drive Belt				51 Decals	2		
22 Check Pump Drive Belt				J. Joccas			
<del>-</del>	w 46	$\dashv$		Comments			
Inspect Engine Mounts	8						
4 Starter Mount Bolts	/						
5 Empty Water Trap (if applic)	7						
Battery (water & terminals)	8			OPPINE			
7 Inspect Bob Tach Lever Operation	V			14		7	
8 Check Chaincase Oil Level							
9 Check Hydraulic Fluid Level	/						

**CUSTOMER SIGNATURE:** 

DATE: