



Accreditation no. 19898

ALL TERRAIN CRANE *Annual Report*

Company	Allied Hire Pty Ltd	ABN	64 169 383 662
Address	1 Sir Henry Parkes Avenue MEDOWIE	Representative	Peter Ritters
State	NSW	Phone	0428 401 848
Postcode	2318	Email	pritters@alliedcranehire.com.au

Make	Tadano
Model	ATF 65G-4
Serial Number	2031312
Plant Number	42
Year of Manufacture	2007
Design Registration Number	NOT SUPPLIED AT
TIME OF THE INSPECTION	
Plant Registration	NOT SUPPLIED AT
TIME OF THE INSPECTION	
Road Registration	AZ88YO
Max Load	65000kg
Number of Axles	4
Lower Hours	59155
Upper Hours	8965
Kilometers	128137



Country where assessed	Australia	State	NSW
Operators Manual in English	OK		
Log Book	OK		
Maintenance Records	OK		
Crane Safety Manual	Yes		

Assessed By	John Harding	Company	Harding Engineering Pty Ltd
Reg. No.	NSW1078	Address	PO Box 306 SALAMANDER BAY
Phone	0418 465 469	State	NSW
Email	johnh@hardingengineering.com.au	Postcode	2317

Initial Inspection Date	02/06/2020	Issued Date	19/06/2020
Re-Inspection Date	19/06/2020	Expiry Date	19/06/2021

Conforms to Checklist Yes

This report is confirmation that the crane has undergone an annual inspection to the appropriate standard and is considered safe for continued operation at time of inspection.

Actions Required - NA

Accredited for compliance with ISO/IEC 17020

NATA is a signatory to the ILAC Mutual Recognition Arrangement for the mutual recognition of the equivalence of testing, medical testing, calibration and inspection reports

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BOOM AND ATTACHMENTS

Base Section	REMEDIED -
No. 1 Section	OK
No. 2 Section	OK
No. 3 Section	OK
No. 4 Section	OK - Very dry all sections need greasing
No. 5 Section	N/A
Additional Sections	N/A
Head Sheaves and bearings	OK
Idler Sheave and Bearing	OK
Rooster Sheave and Bearing	OK
Extension / Fly Jib Mounts	OK
Shimming and Alignment	OK
Boom Lift Cylinders	OK
Lock Valve(s)	OK
Extension Cylinders	OK
Lock Valve(s)	OK
Extend Ropes / Chains	N/A
Retract Ropes / Chains	N/A
Boom Length Recoil Drum(s)	OK - coil needs retensioning
Mechanical Boom Angle Indicator	OK
Fixed Jib	N/A
Luffing Jib(s)	N/A
Masts	N/A
Suspension Ropes	N/A
Suspension Straps / Tubes	N/A
Load Cell	N/A
Recoil Drums	N/A
Superlift	N/A
Superlift Winch	N/A
Superlift Winch Brakes	N/A
Boom / Attachments / Electrics	OK
Proximity Switches	OK
Boom Pinning System	OK
Extension / Fly Jib	OK
Sheaves and Bearings	OK
Anemometer	N/A
ANTI-TWO BLOCKS	
Boom Head	OK
Rooster Sheave	OK
Extension / Fly	OK
HOOK BLOCKS - WITH CRANE	
Description	Hook block 3 fall
Type	
Manufacturers Identification	OK - 7015500
Branded WLL (kg)	OK 12500kg
Safety Latches	OK
Sheaves and Bearings	OK - 1
Swivel	OK
Branded with Tare Weight (kg)	OK 180kg
HOOK BLOCKS - WITH CRANE No. 2	
Description	single fall block
Type	
Manufacturers Identification	OK - 7755917
Branded WLL (kg)	OK 5000kg
Safety Latches	OK
Sheaves and Bearings	N/A
Swivel	OK
Branded with Tare Weight (kg)	OK 150kg

REVOLVING FRAME AND CABIN

Frame	OK
Counterweight Attachment - Security	OK
Counterweight Hazard Striping	OK
Boom Mounting Lugs	OK
Boom Mounting Pins	OK
Lift Cylinder Lugs	OK
Lift Cylinder Pins	OK
Cab Glass and Mirrors	OK
Sheet Metal / Guards	OK
Seat Assembly	OK
Throttle	OK
Dead Man Controls	OK
Free Fall Lockout	N/A
Decals / Signs - In English	OK
Load Charts in English as per AS1418	OK
Control Levers - Clearly Marked	OK
Control Cables / Pilot Hoses	OK
Heater	OK
Air Conditioner	OK
Gauges	OK
Anti-Two block Alarms	OK
Horn	OK
Access Steps	OK
Doors and Locks	OK
Crane Level Indicator	OK
Outrigger Controls	OK
Cab Mounts	OK
Front Wiper	OK
Roof Wiper	OK
Windscreen Wiper / Washer	OK
Switches and Relays	OK
Upper Steering	OK
Upper Braking	OK

SLEW SYSTEM

Slew Transmission & Oil Level	OK - visual only
Leaks	OK
Swing Brake	OK
Lock Valve(s)	OK
House Lock	OK
Slew Pinion	OK
Slew Gear	OK
Slewing Ring	OK
Base Weld	OK
Smooth Operation	OK
Rotary Coupling	OK
Slew Bolts	OK
Excessive Bearing Play	OK
Excessive Backlash	OK
Electrical Swivel	OK

MAIN WINCH

Winch Condition & Oil Level	OK
Leaks	OK - visual only
Rope Spooling	OK
Mounts	OK
Brake Caliper and Disc	N/A
Friction Pads	N/A
Brake Operation	OK
Drum Turn Indicator	OK
Main Wire Rope	REMEDIED -
Rope Socket and Pins	OK
Correct Assembly and Connection of Hoist	OK
Rope Socket	
Drum Locking Pawl Mechanism	N/A
Clutch Linings and Cylinder Protection	N/A

AUXILIARY WINCH

Winch Condition & Oil Level	OK - visual only
Leaks	OK
Rope Spooling	OK
Mounts	OK
Brake Caliper and Disc	N/A
Friction Pads	N/A
Brake Operation	OK
Drum Turn Indicator	OK
Auxiliary Wire Rope	OK
Rope Socket and Pins	OK
Correct Assembly and Connection of Hoist	OK
Rope Socket	
Drum Locking Pawl Mechanism	N/A
Clutch Linings and Cylinder Protection	N/A

HYDRAULIC SYSTEM

Hydraulic Reservoir & Oil Level	OK
Return Filters and Housing	OK
Suction Lines and Hoses	OK
Oil Cooler(s)	OK
Main Pump(s)	OK
Slew Pump	OK
Steering Pump	OK
Pilot Pump	OK
Relief Valves	OK
Pressure Filter and Housing	OK
Slew Motor	OK
Slew Valve	OK
Main Winch Motor	OK
Auxiliary Winch Motor	OK
Main Winch Valve	OK
Auxiliary Winch Valve	OK
Boom Lift Valve	OK
Boom Extension Valve	OK
Pressure Lines and Hoses	OK
Power Steering Cylinders	OK
Vertical Outrigger Cylinders	OK
Horizontal Outrigger Cylinders	OK
Outrigger Control Valves	OK
Outrigger Lock Valves	OK
Counterweight Lift Cylinder	OK

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AIR SYSTEMS

Compressor	OK
Air Reservoirs	OK
Drain Valves	OK
Air Lines	OK
Brake Chambers	OK
Brake Valves	OK
Air Cylinders	OK
Air Dryer	OK

CHASSIS INSPECTION

Frame	OK
Suspension System	OK
Steering Components	OK
Driving Axles	OK
Non Driving Axles	OK
Differentials	OK
Planetary Drives	OK
Drive Lines	OK
Brake(s)	OK
Parking Brake	OK
Outrigger Boxes	OK
Outrigger Beams	OK
Outrigger Pads	OK
Markings For Alternate Outrigger Widths	OK
Outrigger Hazard Striping	OK
Sheet Metal / Guards	OK
Decals / Signs - In English	OK
Doors and Locks	OK
Outrigger Controls and Labeling	OK
Axle Levelling for Road Travel	OK
Crane Levelling System	OK
Condition of Tyres	OK
Appropriate Earthing	OK
Earth Strap	N/A
Fire Extinguisher	OK

ELECTRICAL SYSTEMS

Battery Box	OK
Battery Cables	OK
Battery Isolator	OK
Starter	OK
Head Lights	OK
Tail Lights	OK
Stop Lights	OK
Directional indicators	OK
Hazard Lights	OK
Clearance Lights	OK
Switches and Relays	OK
Rotating Beacon(s)	OK
Reverse Alarm	OK
Horn for Road Travel	OK

DRIVE SYSTEMS

Radiator & Coolant Level	OK
Radiator Hoses	OK
Fan	OK
Fan Guard	OK
Oil Cooler(s)	OK
Fuel Lines	OK
Throttle	OK
Engine Mounts	OK
Power Transmission Belts	N/A
Muffler / Spark Arrestor	OK
Engine Oil Pressure & Oil Level	OK
Abnormal Engine Noises	OK
Fuel Tank & Diesel Level	OK
Power Shift / Range Shift	OK
Drive Coupling	OK
Transmission Noise	OK
Leaks	OK
Pump Drives	OK
Pump Disconnects (PTO)	N/A
Output Coupling	OK
Engine Braking	OK
Transmission Retarder	OK
Telma Brake	OK
ABS Brakes	OK

SUPERSTRUCTURE DRIVE SYSTEM

Radiator & Coolant Level	OK
Radiator Hoses	OK
Fan	OK
Fan Guard	OK
Oil Cooler(s)	OK
Fuel Lines	OK
Throttle	OK
Engine Mounts	OK
Power Transmission Belts	N/A
Muffler / Spark Arrestor	OK
Engine Oil Pressure & Oil Level	OK
Abnormal Engine Noises	OK
Fuel Tank & Diesel Level	OK
Drive Coupling	OK
Leaks	OK
Pump Drives	OK
Pump Disconnects (PTO)	N/A
Output Coupling	OK

CARRIER CABIN

Cab Glass and Mirrors	OK
Sheet Metal and Guarding	OK
Seat and Assembly including Seat Belts	OK
Throttle	OK
Foot Brake	OK
Clutch Pedal	N/A
Steering Wheel Free Play	OK
Decals / Signs - In English	OK
Heater	OK
Air Conditioner	OK
Gauges	OK
Indication and Warning Lights	OK
Windscreen Wiper / Washer	OK
Exhaust / Telma Brakes	OK

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FUNCTIONAL TESTS - MAIN WINCH*Rated Capacity Indicator (RCI)*

Load Chart Reference Number

6 t counterweight full outriggers

Printed Chart - No Load

OK

	Printed Chart	Rated Capacity Indicator
Boom Angle, deg	70.50°	70.30°
Boom Length, m	44.00m	44.00m
Radius, m	14.50m	14.50m
Load, kg	6800kg	6800kg

RCI Load Charts

75%

Rated Capacity Limiter (RCL)

Load Chart Reference Number

6 t counterweight full outriggers

Rated Load - Boom Fully Extended

OK

	Rated Capacity Indicator	Measured
Radius, m	14.50m	14.70m
Load, kg	7000kg	5755kg

Rated Load in Stability

OK

	Rated Capacity Indicator	Measured
Radius, m	14.50m	14.70m
Load, kg	7000kg	5755kg

Line Pull Test

OK

	Rated Capacity Indicator	Measured
Load, kg	4500kg	4700kg

Winch Brake Test

OK

	Rated Capacity Indicator	Measured
Load, kg	4500kg	4700kg

Overload Warning Lights and Alarms

OK

Rated Capacity Limiter Fitted (Overload Limiter)

OK

FUNCTIONAL TESTS - AUXILIARY WINCH

Load Chart Reference Number
Rated Load - Boom Fully Extended

6t counterweight full outriggers
OK

	Rated Capacity Indicator	Measured
Radius, m	20.80m	21.00m
Load, kg	3300kg	3530kg

Rated Load in Stability OK

	Rated Capacity Indicator	Measured
Radius, m	20.80m	21.00m
Load, kg	3300kg	3530kg

Line Pull Test OK

	Rated Capacity Indicator	Measured
Load, kg	4500kg	4550kg

Winch Brake Test OK

	Rated Capacity Indicator	Measured
Load, kg	4500kg	4550kg

Overload Warning Lights and Alarms OK
Rated Capacity Limiter Fitted (Overload Limiter) OK

CRACK INSPECTION

No Cracks Detected REMEDIED - Crack on boom mount support

Any third party testing is not included in the CraneSafe NATA accreditation.

ADDITIONAL ANNUAL INSPECTIONS STIPULATED BY THE MANUFACTURER - NA**SITE REQUIREMENTS - NA**

APPENDICES

CRANE

Model



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Serial Number



Lower Hours



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Kilometers



Upper Hours

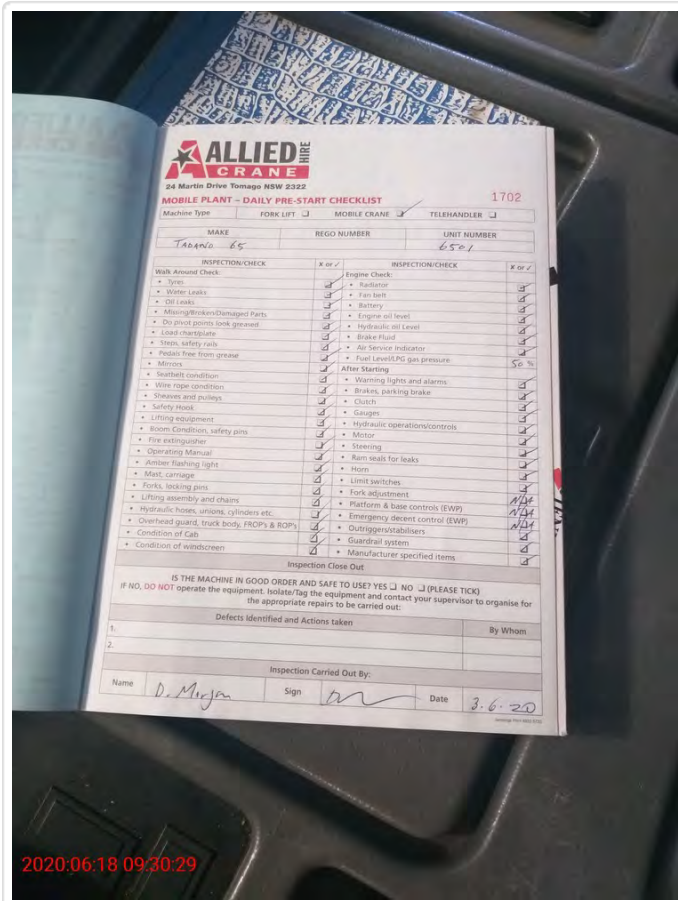


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ASSESSMENT

Log Book



BOOM AND ATTACHMENTS

Base Section



Description



Manufacturers Identification



Description



Manufacturers Identification



REVOLVING FRAME AND CABIN

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Doors and Locks



Doors and Locks



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Doors and Locks



SLEW SYSTEM

Base Weld



MAIN WINCH

Drum Turn Indicator



Main Wire Rope



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Correct Assembly and Connection of Hoist Rope Socket



AUXILIARY WINCH

Auxiliary Wire Rope



Correct Assembly and Connection of Hoist Rope Socket



AIR SYSTEMS

Air Lines

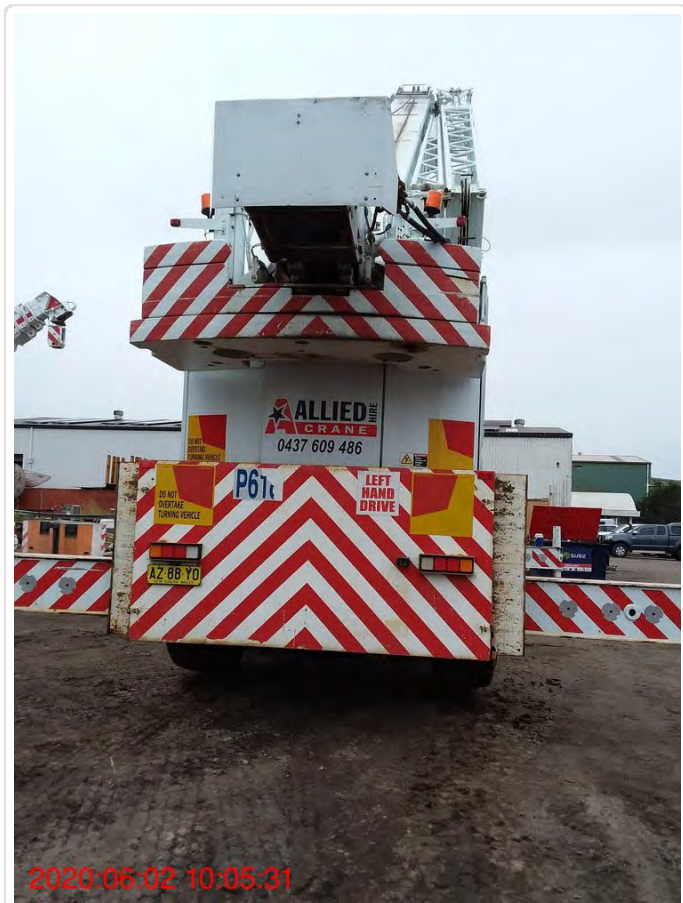


CHASSIS INSPECTION



Driving Axles

ELECTRICAL SYSTEMS



Hazard Lights

DRIVE SYSTEMS

Fan Guard



SUPERSTRUCTURE DRIVE SYSTEM

Pump Drives



CARRIER CABIN

Air Conditioner

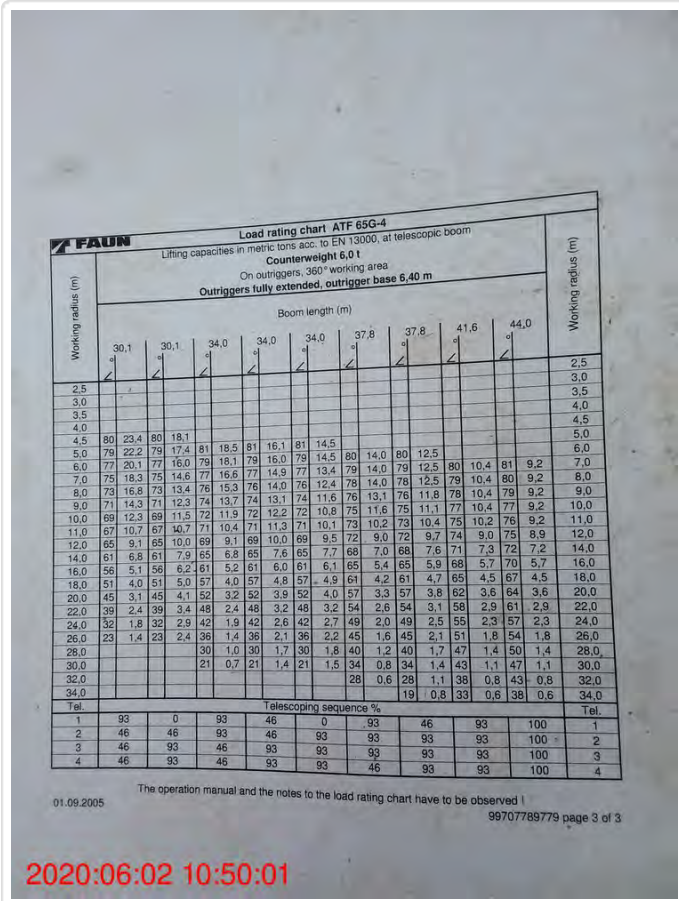


FUNCTIONAL TESTS - MAIN WINCH

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Load Chart Reference Number



2020:06:02 10:50:01

Rated Load - Boom Fully Extended - Load RCI



2020:06:02 10:36:09

Rated Load - Boom Fully Extended - Load Measured



Line Pull Test - Load RCI



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Line Pull Test - Load Measured



FUNCTIONAL TESTS - AUXILIARY WINCH

Rated Load - Boom Fully Extended - Load RCI



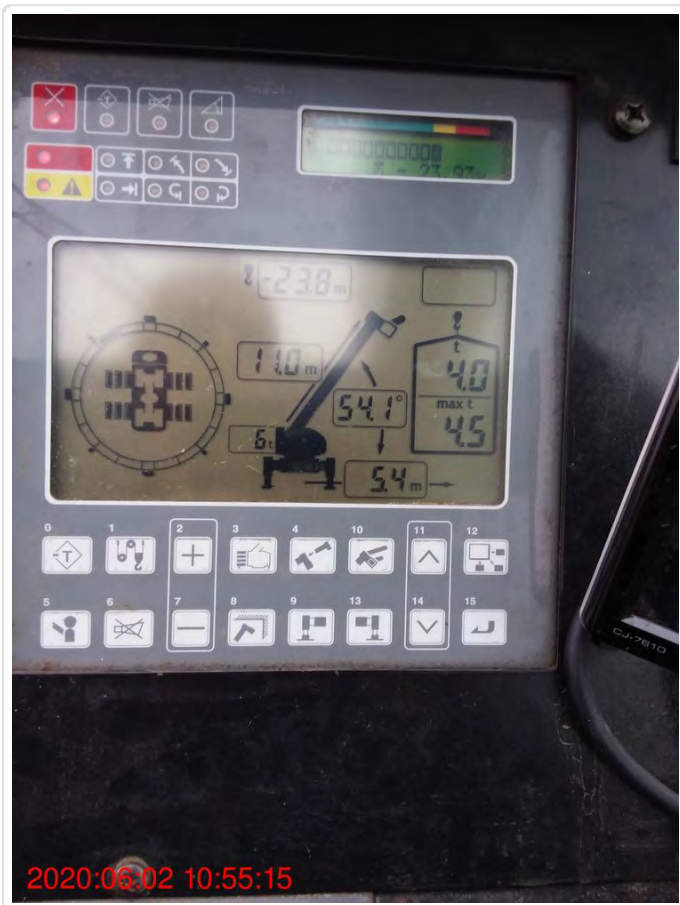
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Rated Load - Boom Fully Extended - Load Measured



Line Pull Test - Load RCI



Line Pull Test - Load Measured



CRACK INSPECTION

No Cracks Detected



65T Tadano 1000 HOUR SERVICE

UNIT # : 6501

DATE : 14/4/2020

MODEL : ATF65G-4

Km : N/A

SERIAL # : 2031312

HOURS : 5800.5

If you find a faulty / damaged area or part please **MAKE NOTE** of it below.

1000 Hour Service Schedule	✓	×	NOTES
Cleaning the Cooler	✓		
AIR CLEANER	✓		
Monitoring the Air Cleaner	✓		
Service Switch "Air Cleaner Monitoring" - Check for Proper Working Order	✓		
Replacement of Air Cleaner Cartridge	✓		
Clean Air Cleaner Housing	✓		
Check Air Intake Pipes and Hoses	✓		
HYDRAULIC SYSTEMS			
Check Hydraulic Pumps for Leakage	✓		
Oil Level Inspection	✓		
Replace the Filter Cartridges	✓		
HYDRAULIC PIPING			
Check Hydraulic Hoses / Hose Lines for Damage	✓		
ENGINE			
Inspect for leakage	✓		
Oil Level Inspection	✓		
Oil Change, Oil Filter Replacement	✓		
Inspection of Tight Fit of the Hose Clamps of the Charge Air Hoses	✓		
Fuel Tank; Drain Condensed Water	✓		
Fuel Strainer; Drain Condensed Water	✓		
Fuel Tank, Clean Fuel Strainer in the Filler Socket	✓		
Fuel Tank; Check Ventilation Filter	✓		
Fuel Strainer; Replace Filter Cartridge	✓		
Check Hose Clamps of the Coolant for Tight Fit and Tightness	✓		
Inspection of Coolant Level	✓		
Checking the Swing Brake for Proper Working Order and leakage	✓		

	✓	×	NOTES
Grease Ring Gear and Pinion of Swing Mechanism	✓		
Grease ball Bearing Slewing Device of Race System (Supplied via Central Lubrication)	✓		
Grease the locking Pin	✓		
Check Connecting Bolts of Ring Gear, Securing Bolts of Hydraulic Motor and Gearbox Flange Screws for Tight Fit	✓		
HOISTING GEAR AND AUXILIARY HOISTING GEAR			
Inspection of Rope Drum	✓		
Inspection for Leakage	✓		
Oil Level Inspection	✓		
Inspection of hydraulic Screw Couplings and for Leakage	✓		
Oil Cooler / Supplementary Oil Cooler, Clean Cooler Fins	✓		
Oil Cooler / Supplementary Oil Cooler; Check Fan and Thermostatic Valve for Proper Working Order	✓		
Check Working Pressure of the Hydraulic System of the Superstructure; if Necessary have it Re-Adjusted by Specialists	✓		
SWING MECHANISM			
Inspection for leakage	✓		
Check Oil Level in Gearbox	✓		
Check Hydraulic Oil Level in the Supply Tank of the Swing Brake	✓		
Check Tooth Face Backlash	✓		
Grease Drum bearings (Supplied via Central Lubrication)	✓		
Hoisting Gear Brake—Check Disc Package and Free Wheeling	✓		
Check hoist Limit Switch for Proper Function	✓		
Check Rope Limit Switch for Proper Function	✓		
Check Length Transmitter Cable	✓		
WINCH ROPE			
Visual Inspection	✓		
Lubrication and Servicing of the Rope			
Check Rope Drum for Wear	✓		
ELECTRICAL EQUIPMENT			
Check the batteries	✓		
Check the Three-Phase Generator	✓		
Check the Starter	✓		
Check Lamps and indicator Lamps for Proper Function	✓		
Clean Lamp Glasses and Check them for Damage	✓		
Check the Automatic Safe Load Indicator for Proper Working Order	✓		
Check Automatic Safe Load Indicator	✓		

	✓	×	NOTES
CRANE CAB			
Treat Door locks (Key Cylinders)	✓		
Air Conditioning System; Perform Inspection	✓		
Lubricate / Oil joints, Pins, hinges and all Movable Components	✓		
Clean Wiper-Blade Elements	✓		
Replace the Wiper-Blade Elements			
Checking the Fluid Level and Replenish Fluid in Tank of Washing System	✓		
Replace Fuel Filter of Auxiliary heating	✓		
TELESCOPIC BOOM			
Grease an Oil Slide Pieces, Slideway Linings, Slide Bars, Cross-Heads and Guide Rollers	✓		
Grease Basic Boom Bearing (Supplied via Central Lubrication)	✓		
BOOM ELEVATION CYLINDER			
Grease Cylinder Bearing (Supplied via Central Lubrication)	✓		
BOTTOM BLOCK			
Grease the hook Cross-Beam	✓		
COUNTERWEIGHT			
Check Locking Cylinders for Leakage	✓		
JIB			
Grease and Lubricate Rope Pulley Support, Bearings, bolt Securing Mechanisms and Lubricators	✓		
CENTRALIZED LUBRICATION SYSTEM			
Check Pipes and Screw Couplings for Damage	N/A		
Lubricate Joints, pins, hinges and all Movable Components	✓		

ADDITIONAL FAULTS IDENTIFIED :

SERVICE CARRIED OUT BY :

Damien Bishop

DATE :

14/4/2020

SIGNATURE :





Certificate No: NSW148702

CraneSafe®

Accreditation no. 19898

CERTIFICATE OF ANNUAL INSPECTION AND TESTING

All Terrain Crane

Inspection Date: 19/06/20

Renewal Date: 19/06/2021

Issued Date: 19/06/2020

Location of Inspection: Tomago

Crane Owner: Allied Hire Pty Ltd

Address: 1 Sir Henry Parkes Avenue MEDOWIE, 2318, NSW, Australia

Crane Make: Tadano

Crane Model: ATF 65G-4

Crane Serial Number: 2031312

YOM: 2007

Hours: 8965



Inspection in accordance with: AS2550.1 & AS2550.5 EN (FEM&ISO) JIS

Codes of Practice Manufacturer's Instructions.

Inspection Comments:

This certificate is confirmation that the crane has undergone an annual inspection to the appropriate standard and is considered safe for continued operation at time of inspection.

Signed:

Printed Name: John Harding

CraneSafe Assessor No.: NSW1078

CraneSafe Assessment No: ATC A 148702-10

Accredited for compliance with ISO/IEC 17020

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Certificate No: NSW148702



Accreditation no. 19898

LOAD INDICATOR CERTIFICATION
All Terrain Crane

Annual Inspection Date: 19/06/2020

Crane Owner: Allied Hire Pty Ltd

Address: 1 Sir Henry Parkes Avenue MEDOWIE, 2318, NSW, Australia

Crane Make: Tadano

Crane Model: ATF 65G-4

Crane Serial Number: 2031312

YOM: 2007 **Hours:** 8965

Rated Capacity Indicator (RCI)

Load Chart Reference Number

6 t counterweight full outriggers

Printed Chart - No Load

	Printed Chart	Rated Capacity Indicator
Boom Angle, deg	70.50	70.30
Boom Length, m	44.00	44.00
Radius, m	14.50	14.50
Load, kg	6,800.00	6,800.00

Rated Capacity Limiter (RCL)

Load Chart Reference Number

6 t counterweight full outriggers

Rated Load - Boom Fully Extended

Rated Load in Stability

	Rated Capacity Indicator	Measured
Radius, m	14.50	14.70
Load, kg	7,000.00	5,755.00

	Rated Capacity Indicator	Measured
Radius, m	14.50	14.70
Load, kg	7,000.00	5,755.00

Line Pull Test

	Rated Capacity Indicator	Measured
Load, kg	4,500.00	4,700.00

Winch Brake Test

	Rated Capacity Indicator	Measured
Load, kg	4,500.00	4,700.00

At the time of test, the load indicator was reading in accordance with the requirements of AS1418.1 & AS1418.5 and the load charts supplied with the crane

Signed:

Printed Name: John Harding

CraneSafe Assessor No.: NSW1078

CraneSafe Assessment No: ATC A 148702-10

Issued Date: 19/06/2020

Accredited for compliance with ISO/IEC 17020

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SUPPORTING INFORMATION